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Page 3 11D-3 ENGINE OVERHAUL <4G63-Turbo> HOW TO USE THIS MANUAL Page number Group title Section title ENGINE OVERHAUL 11-54 CRANKSHAFT AND CYLINDER BLOCK CRANKSHAFT AND CYLINDER BLOCK REMOVAL AND INSTALLATION Denotes non-reusable part. Apply engine oil to all moving 11 ± 1 N·m parts before installation.

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